

## Synthesis of organoheterobimetallic [Bu<sub>2</sub>Sn(IV)-Ti(IV)]-μ-oxoisopropoxide and its β-diketonates

H K Sharma\* & Rajesh Kumar

Department of Chemistry, Kurukshetra University,  
Kurukshetra 136 119, India

Email: hks1chem@yahoo.co.in/rajesh\_dhull11@rediffmail.com

Received 8 October 2007; revised 2 May 2008

A new organoheterobimetallic-μ-oxoisopropoxide of the type [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] has been synthesized by the thermal condensation of dibutyltin diacetate and titanium isopropoxide in 1:2 molar ratio in refluxing xylene. The isopropoxy substitution reactions of this μ-oxoisopropoxide compound with β-diketones in different molar ratios (1:1-1:4) gives compounds of the type [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6-n</sub>L<sub>n</sub>] (where n is 1-4 and L = acetylacetonate/benzoylacetone anion) respectively. The μ-oxoisopropoxide compound has been characterized by elemental, spectral analysis (IR, <sup>1</sup>H, <sup>13</sup>C, <sup>119</sup>Sn NMR and mass) and molecular weight data. The β-diketonates of [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] have been characterized by elemental, liberated isopropanol and spectral analysis (IR, <sup>1</sup>H, <sup>13</sup>C NMR).

**IPC Code:** Int. Cl.<sup>8</sup> C07F7/22

Metal-oxygen clusters are of great importance for the development of new multi-component materials and catalysts based on metal oxides<sup>1</sup>. The development of novel single-source precursors which allow the synthesis of size- and shaped selected, homo- and hetero-metal<sup>2</sup> oxide particles is a major challenge in materials science. Volatile organometallic alkoxides are among the best precursors for the synthesis of mixed metal oxides because they can be used in metal-organic-chemical-vapor-deposition (MOCVD), in sol-gel synthesis or in solid synthesis.<sup>2</sup> Recently, synthesis of homogeneously dispersed bimetallic oxides in nano crystalline or amorphous form has been reported by Klubunde *et al.*<sup>3</sup> Apart from their role as precursors for mixed metal oxides the bimetallic-μ-oxoalkoxides of transition metals have been found to rank among the best catalysts for the polymerization of heterocyclic monomers like lactones, oxiranes, thiranes and epoxides.<sup>4,5</sup> Molybdenum and tungsten alkoxides in their middle oxidation state have been used as a model for reductive cleavage of carbon monoxide to carbides

and oxides via the Fisher-Tropsch reaction.<sup>6</sup> Owing to the ever-growing importance of hetero metallic alkoxides and oxoalkoxides it was considered worthwhile to synthesize [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>]. To further gain an insight into its structure, its reactions have been carried out in different stoichiometric ratios with β-diketones.

### Experimental

All manipulations have been carried out under anhydrous conditions<sup>7</sup> and the solvents and reagents used were purified and dried by standard methods<sup>7</sup>. The general technique and physical measurement were carried out as described elsewhere.<sup>8-10</sup> Dibutyltin diacetate [Bu<sub>2</sub>Sn(OAc)<sub>2</sub>] and titanium isopropoxide [Ti(OPr<sup>i</sup>)<sub>4</sub>] (Aldrich) were used as received. Acetyl acetone was dried prior to use and benzoylacetone (Hi-media) was used as received. The isopropoxy groups in the μ-oxoisopropoxide compound and liberated isopropanol formed in preparation of β-diketonates were estimated oxidimetrically.<sup>11</sup> Tin and titanium were estimated gravimetrically.<sup>10</sup> The complex [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] and its β-diketonates were decomposed in conc. HCl and extracted in dil. HCl, tin was precipitated as sulphide (pH 5-6), filtered and estimated as SnO<sub>2</sub><sup>10</sup>. The H<sub>2</sub>S was boiled off completely from the filtrate and titanium was estimated as TiO<sub>2</sub> via the formation of titanium-phenazone complex.<sup>10</sup>

The Infrared spectra were recorded on a Perkin-Elmer 1710 FTIR spectrometer over the range 4000-400 cm<sup>-1</sup>. The <sup>1</sup>H, <sup>13</sup>C, and <sup>119</sup>Sn NMR spectra were recorded in CDCl<sub>3</sub> on Bruker Avance II 400 NMR spectrometer. The mass spectrum was recorded on a Waters QTOF2 mass spectrometer equipped with Quadrupole and time of flight (TOF) analyzers.

### Synthesis of [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>]

The μ-oxoisopropoxide compound was synthesized by thermal condensation between Bu<sub>2</sub>Sn(OAc)<sub>2</sub> (1.823 g, 5.193 mmol) and Ti(OPr<sup>i</sup>)<sub>4</sub> (2.938 g, 10.386 mmol) in xylene. The contents were refluxed for about 8 h on a fractionating column and the isopropyl acetate formed during the reaction was distilled off continuously from 78°C to boiling point of xylene<sup>8, 12</sup> (139°C). The solvent xylene was completely removed

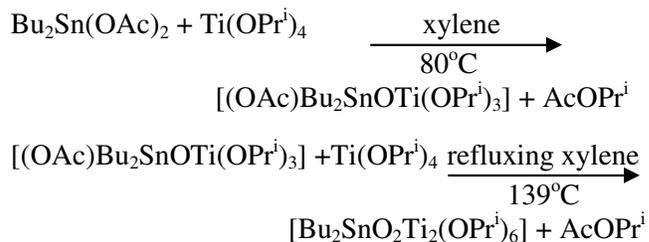
at (~70 °C /1mm) yielding a highly viscous brownish-yellow transparent liquid. [Yield: 95%; Anal.: Found: OPr<sup>i</sup>, 49.5; Sn, 16.6; Ti, 13.4. For [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] Calc: OPr<sup>i</sup>, 49.9; Sn, 16.9; Ti, 13.9].

#### Reaction of [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] with acetylacetonone (Hacac) in 1:1 molar ratio

The compound [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] (0.350 g, 0.489 mmol) and acetylacetonone (0.049 g, 0.490 mmol) were refluxed in ~ 50 ml benzene in a flask connected to a short distillation column on an oil bath for about 4 h. The isopropanol liberated at 72-78°C was fractionated as the binary azeotrope of isopropanol-benzene<sup>12</sup>. The azeotrope was collected and checked for completion of the reaction. The excess of the solvent was then removed under reduced pressure (45 °C /1mm) yielding a yellowish brown highly viscous product. The preparations of other β-diketonates of [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] in different molar ratios were carried out by similar procedure and the analytical results have been summarized in Table 1.

#### Results and discussion

The preparation of the organoheterobimetallic-μ-oxoisopropoxide [Bu<sub>2</sub>SnO<sub>2</sub>Ti<sub>2</sub>(OPr<sup>i</sup>)<sub>6</sub>] follows the following reaction scheme:



The μ-oxoisopropoxide compound obtained is a deep yellow highly viscous liquid, susceptible to hydrolysis and soluble in common organic solvents such as benzene, chloroform and carbon tetrachloride etc.

The strong bands observed at 1610 cm<sup>-1</sup> and 1435 cm<sup>-1</sup> due to asym C=O and sym C=O stretch respectively in the IR spectrum of dibutyltin diacetate are absent in the spectrum of dibutyl Sn(IV)-Ti(IV)-μ-oxoisopropoxide indicating the complete removal of acetate groups in μ-oxo compound<sup>13</sup>. The spectrum of the μ-oxoisopropoxide shows absorption bands at ~1360 cm<sup>-1</sup> and ~1165 cm<sup>-1</sup> are the characteristics of gem-dimethyl porti on and combination band ν(C-O+OPr<sup>i</sup>) of the terminal and bridging isopropoxy group respectively<sup>14</sup>. A band appearing at approximately 950 cm<sup>-1</sup> is assigned to ν(C-O) stretching of bridging isopropoxy group<sup>14,15</sup>. A number of vibrations are observed in the region

Table 1—Analytical data of the studied compounds

S. No.	Comp g (mmol)	Ligand g(mmml)	Molar ratio	Refluxing time	Product g (%)	Found (Calc.)		
						OPr <sup>i</sup> (g)	Sn (%)	Ti (%)
1.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.350 (0.490)	Hacac 0.049(0.490)	1:1	4	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>5</sub> (acac)] 0.253(68.5)	0.03 (0.03)	15.81 (15.76)	12.90 (12.70)
2.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.345 (.480)	Hacac 0.096 (.960)	1:2	6	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>4</sub> (acac) <sub>2</sub> ] 0.26 (69)	0.06 (0.06)	15.00 (14.97)	12.60 (12.00)
3.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.325 (.455)	Hacac 0.136 (1.364)	1:3	8	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>3</sub> (acac) <sub>3</sub> ] 0.26 (68.6)	0.08 (0.08)	14.46 (14.25)	11.90 (11.50)
4.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.315 (0.440)	Hacac 0.176 (1.763)	1:4	9	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>2</sub> (acac) <sub>4</sub> ] 0.26 (68.5)	0.10 (0.11)	13.74 (13.60)	11.20 (10.90)
5.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.374 (0.523)	Hbzac 0.085 (.523)	1:1	4	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>5</sub> (bzac)] 0.348 (81.1)	0.03 (0.03)	14.62 (14.57)	11.34 (11.72)
6.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.377 (0.527)	Hbzac 0.171 (1.06)	1:2	7	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>4</sub> (bzac) <sub>2</sub> ] 0.383 (78.9)	0.06 (0.06)	12.82 (12.95)	10.53 (10.42)
7.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.368 (0.515)	Hbzac 0.251(1.544)	1:3	8	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>3</sub> (bzac) <sub>3</sub> ] 0.437 (83.0)	0.09 (0.09)	11.53 (11.65)	8.92 (9.36)
8.	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>6</sub> ] 0.397 (0.530)	Hbzac 0.344 (2.12)	1:4	9	[Bu <sub>2</sub> SnO <sub>2</sub> Ti <sub>2</sub> (OPr <sup>i</sup> ) <sub>2</sub> (bzac) <sub>4</sub> ] 0.482 (80.87)	0.12 (0.13)	10.32 (10.59)	8.70 (8.52)

700-400  $\text{cm}^{-1}$  due to M-O stretching vibrations<sup>16</sup> in  $\mu$ -oxo compound.

A sharp singlet observed at  $\delta$  2.1 ppm in the  $^1\text{H}$  NMR spectrum of dibutyltin diacetate is absent in the spectrum of  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6]$ , which confirms the complete removal of acetate groups.  $^1\text{H}$  NMR spectrum of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide shows a number of peaks centered between  $\delta$  0.8 - 1.2 ppm due to the intermixing of methyl protons of terminal and bridging isopropoxy groups along with butyl groups on tin<sup>17</sup>. A multiplet centered at  $\delta$  4.4 ppm is observed due to the methine proton of isopropoxy group in the  $\mu$ -oxo compound.

The  $^{13}\text{C}$  NMR spectrum of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide shows two prominent peaks at  $\sim \delta$  27.4 and  $\sim \delta$  27.9 ppm assignable to the methyl carbon of terminal and bridging isopropoxy groups and the other two peaks observed at  $\delta$  62.6 ppm and  $\delta$  62.8 ppm in the  $^{13}\text{C}$  NMR spectrum are due to terminal and bridging methine carbon of the isopropoxy groups<sup>18</sup>. The other peaks at  $\delta$  25.4, 25.3, 24.1 and 13.4 ppm are assignable to C-1, C-2, C-3 and C-4 respectively of the butyl groups<sup>19</sup>.

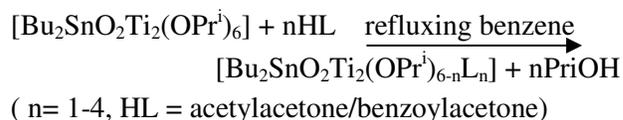
A sharp signal at  $\delta$  -192.4 ppm in the  $^{119}\text{Sn}$  NMR spectrum of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide is attributed to the hexacoordination about Sn atom in the compound.<sup>20</sup>

The positive ion mass spectrum of  $\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6$  was carried in dry toluene containing 17% isopropanol by volume. The

significant mass peaks observed at ( $m/z$ ) 711.2, 596.6, 544.4, 371.3, 331.2, 274.3 and 246.2 (Fig. 1) in the spectrum can be assigned to the fragments  $\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6^+$ ,  $\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6^+$ ,  $\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_5^+$ ,  $\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_4^+$ ,  $\text{Bu}_2\text{Sn}^+$ ,  $\text{SnO}_2(\text{OPr}^i)_2^+$  and  $\text{Ti}_2\text{O}_2(\text{OPr}^i)_2^+$  respectively<sup>21</sup>.

Mass spectrum and the molecular weight measurement carried out in dry benzene using cryoscopic method suggests monomeric nature of the compound.

To further gain an insight into the structure of  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6]$ , the reactions of this compound with  $\beta$ -diketones (HL) in various molar ratios in refluxing benzene was carried out. The reaction yielded compounds of the type  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_5\text{L}]$ ,  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_4\text{L}_2]$ ,  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_3\text{L}_3]$  and  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_2\text{L}_4]$  according to the following reaction scheme:



The isopropanol liberated during the course of the reaction was collected azeotropically (isopropanol-benzene) and estimated oxidimetrically to check the progress of the reaction. It was observed that only four out of the six of isopropoxy groups of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide could be replaced by  $\beta$ -diketones. Further replacement of isopropoxy groups could not be achieved even with an excess of

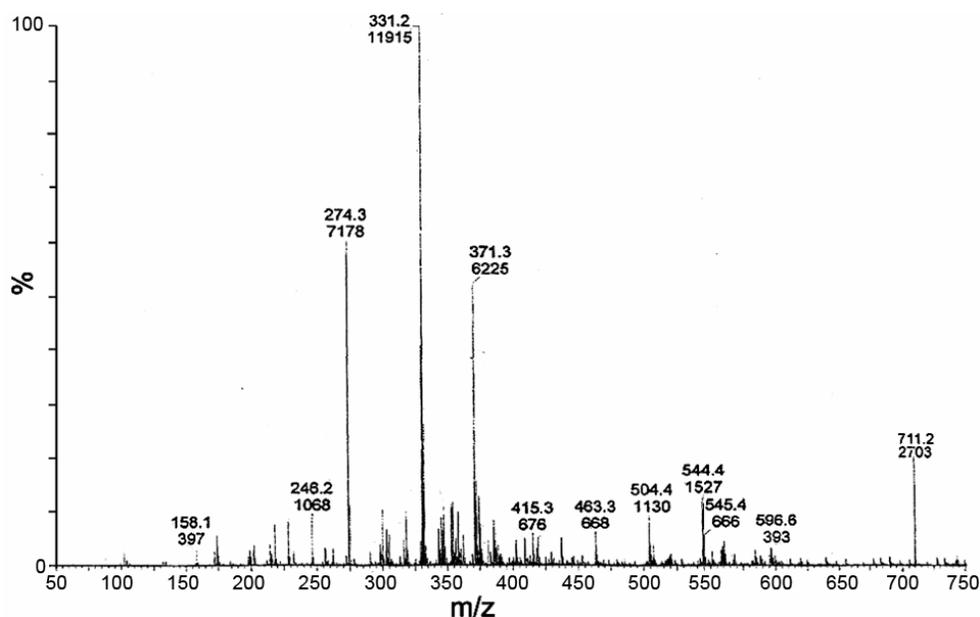


Fig. 1—Mass spectrum of  $\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6$ .

ligand ( $\beta$ -diketones) and prolonged refluxing time (approx. 12 h). This indicates the presence of both terminal and bridging isopropoxy groups and that only terminal isopropoxy groups are substituted.

The  $\beta$ -diketone derivatives of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide are found to be brownish-yellow colored highly viscous to semi-solids. All  $\beta$ -diketonates show appreciable solubility in common organic solvents (benzene, chloroform, hexane), susceptible to hydrolysis and decompose on heating strongly.

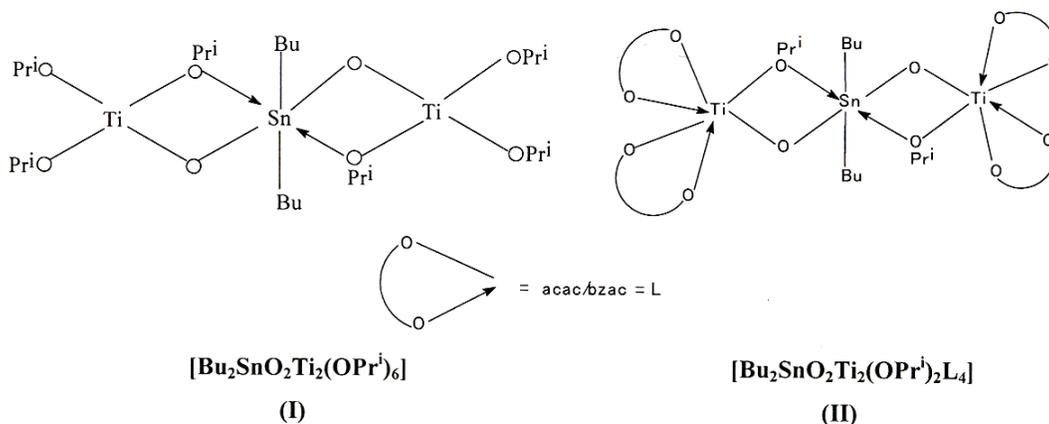
The IR spectra of 1:1 to 1:3  $\beta$ -diketone derivatives of  $\mu$ -oxoisopropoxide show absorption bands in the region  $1360$ – $1340$   $\text{cm}^{-1}$  and  $1165$ – $1150$   $\text{cm}^{-1}$ , which are characteristics of *gem*-dimethyl group and combination band  $\nu(\text{C-O+OPr}^i)$  of the terminal and bridging isopropoxy groups respectively. Absence of band at  $\sim 1165$   $\text{cm}^{-1}$  in the spectrum of 1:4  $\beta$ -diketonates indicates the absence of terminal isopropoxy group. A band appearing at  $\sim 950$   $\text{cm}^{-1}$  is due to  $\nu(\text{C-O})$  stretching of bridging isopropoxy group<sup>14,15</sup>. The IR spectrum of  $\beta$ -diketones<sup>22</sup> display strong bands at  $\sim 1600$ – $1580$   $\text{cm}^{-1}$  and  $\sim 1520$ – $1500$   $\text{cm}^{-1}$  due to  $\nu_{\text{sym}}(\text{C=O})$  and  $\nu_{\text{asym}}(\text{C=C})$  respectively along with a broad band at  $\sim 3100$ – $2700$   $\text{cm}^{-1}$  due to enolic  $\nu(\text{O-H})$ . The non-shifting of  $\nu(\text{C=O})$  frequency and the disappearance of broad band appearing in the region  $3100$ – $2700$   $\text{cm}^{-1}$  in  $\beta$ -diketones suggests that bonding takes place through both the oxygens of CO groups in the derivatives. A number of vibrations are observed in the region  $700$ – $400$   $\text{cm}^{-1}$  due to M-O stretching vibrations<sup>16</sup> in  $\beta$ -diketonates of  $\mu$ -oxoisopropoxide compound.

$^1\text{H}$  NMR spectra of all the  $\beta$ -diketone derivatives of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide show broad

multiplet centered between  $\delta$ ,  $0.8$ – $1.2$  ppm due to the intermixing of methyl protons of isopropoxy groups along with butyl groups on tin. A broad multiplet centered at  $\delta$ ,  $4.1$  ppm is due to the methine proton of isopropoxy groups in the spectra of all derivatives. All the  $\beta$ -diketone derivatives of  $\mu$ -oxoisopropoxide compound show singlet at  $\delta$ ,  $2.1$  ppm and  $\sim\delta$ ,  $5.8$  ppm due to methyl and methine proton of the ligand moiety respectively. Further, the peaks observed in the region  $\delta$ ,  $7.0$ – $7.7$  ppm in benzoylacetone derivative of dibutyl Sn(IV)-Ti(IV)- $\mu$ -oxoisopropoxide are due to the phenyl ring protons.

The  $^{13}\text{C}$  NMR spectra of 1:1 to 1:3  $\beta$ -diketone derivatives of  $\mu$ -oxoisopropoxide compound show two prominent peaks between  $\delta$   $27.4$ – $27.7$  ppm and  $\delta$   $27.9$ – $28.4$  ppm assignable to the methyl carbon of terminal and bridging isopropoxy groups. The two peaks observed at  $\delta$   $62.6$ – $62.8$  ppm and  $\delta$   $62.8$ – $63.1$  ppm are assignable to the methine carbons of isopropoxy groups<sup>18</sup> in the derivatives. However, only one peak is observed at about  $\delta$   $63$  ppm in 1:4 derivatives. The other peaks due to butyl group are found at their usual positions as seen in the  $\mu$ -oxo compound<sup>19</sup>. Two peaks observed in the range  $\delta$   $191.8$ – $183.0$  ppm and  $\delta$   $100.42$ – $93.4$  ppm are due to carbonyl carbon and methine carbon of ligand moiety in all the  $\beta$ -diketone derivatives of  $\mu$ -oxoisopropoxide compound. The peaks observed at  $\delta$ ,  $127.2$ ,  $126.7$ ,  $125.6$  and  $136.4$  ppm are due to *ortho*, *meta*, *para* and substituted carbon of the phenyl ring respectively in the spectra of benzoylacetone derivative of  $\mu$ -oxoisopropoxide compound.<sup>19</sup>

On the basis of above studies the following tentative structures (I and II) have been assigned to the  $[\text{Bu}_2\text{SnO}_2\text{Ti}_2(\text{OPr}^i)_6]$  and  $\beta$ -diketone derivatives of  $\mu$ -oxo compound (1:4).



### Acknowledgement

Our sincere thanks are due to Kurukshetra University, Kurukshetra, for providing the necessary facilities and University Research Scholarship to one of us (RK).

### References

- 1 (a) Veith M, *J Chem Soc, Dalton Trans*, (2002) 2405; (b) Marciniak M & Maciejewski H, *Coord Chem Rev*, 223 (2001) 301; (c) Matthews J S, Just O, Obi-Johnson, B & Rees W S, *J Chem Vap Dep*, 6 (2000) 129; (d) Kriesel J W, and Tilley T D, *J Mater Chem*, 11 (2001) 1081; (e) Fujidala K L and Tilley T D, *Chem Mater*, 13 (2001) 1817.
- 2 Sharma H K, Kapoor P N, Bhagi A K & Sharma M, *J Indian Chem Soc*, 81 (2004) 281 ; (b) Hench L L & West J K, *Chem Rev*, 90 (1990) 33.
- 3 Stark J V, Park D G, Lagadic I & Klabunde K J, *J Chem Mater*, 9 (1996) 1904.
- 4 Klabunde K J, Stark J V, Koper O, Mohs C, Park D G, Decker S, Jiang Y, Lagadic I & Zhang D, *J Phy Chem*, 100 (1996) 12142.
- 5 Koper O, Lagadic I & Klabunde K J, *Chem Mater*, 9 (1997) 838.
- 6 Chisholm M H, *J Organomet Chem*, 344 (1987) 77.
- 7 Perrin D D, Armarego W L F & Perrin D R, *Purification of Laboratory Chemicals*, 2<sup>nd</sup> Edn, (Pergamon Press, New York), 1980.
- 8 Sharma H K, & Kapoor P N, *Polyhedron*, 7 (1988) 1389.
- 9 Ramchandran R, Singh B, Narula A K, Gupta P K & Kapoor R N, *Polyhedron*, 4 (1985) 1007.
- 10 Vogel A I, *A Text Book of Quantitative Analysis*, (Longman, London) 1989.
- 11 Bradley D C, Halim F M A & Wardlaw W, *J Chem Soc*, 3450 (1950).
- 12 Sharma Malti, Bhagi A K, Sharma H K, Priti, Kansal Ritu, Kumar Ram & Kapoor P N, *Indian J Chem*, 44A (2005) 256.
- 13 Sawyer A K, *Organotin Compounds*, Vol I, (Marcel Dekker, New York) 1971.
- 14 Lynch C T, Masdiyanni K S, Smith J S & Grawford W J, *Anal Chem*, 36 (1964) 2332.
- 15 Koznov V A, Kuzlova N I, Turova N Ya & Nekrasov Yu S, *Zh Neorg Khim*, 24 (1979) 1526.
- 16 Nakamoto K, *Infrared and Raman Spectra of Inorganic and Coordination Compounds*, (John Wiley & Sons, New York), 1986.
- 17 Sonika, Narula A K, Vermani O P & Sharma H K, *J Organomet Chem*, 470 (1994) 67.
- 18 Ouhadi T, Hamitou A, Jerome R & Teyssie Ph, *Macromolecules*, 9 (1976) 927.
- 19 Brcitmair E & Voelter W, *<sup>13</sup>C NMR Spectroscopy (High Resolution Methods and Application in Organic Chemistry and Biochemistry)*, (VCH, New York) 1990.
- 20 Nguyen T T, Ogwuru N & Eng G, *Appl Organomet Chem*, 14 (2000) 345.
- 21 Lover Thomas, Henderson William, Bowmaker G A, Seakins J M & Cooney R P, *J Mater Chem*, 7(8) (1997) 1553.
- 22 Kansal R, *Ph D Thesis, Synthesis of Bimetallic [Pb(II)-Al(III)]-  $\mu$ -Oxoisopropoxide and its Reactions with N & O Containing ligands*, Department of Chemistry, Delhi University, Delhi, 1991.